Work Order ID 55798

February 1, 2010 11:50:38 AM



Page 1

Item ID:

D206-628-022BL

Accept

Setup Start

Stop



Revision ID:

Item Name:

Heli-Access-Step RH, Blue

Start Date:

2/01/10

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Required Date: 2/08/10

QC:

Date:0-20 Tooling:

Date: SPC (Y/N): Date:

Date:

Start Run

Stop

Sequence ID/ **Work Center ID** Operation Description Set Up/ **Run Hours**

0.00

0.00

Draw Number Draw Rev.

Plan Qty Code

Reject Accept Qty

Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

100

Document Control

DOCUMENT CONTROL

Memo

Memo

Memo

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

110

Packaging

Pick Kit

0.00

0.00

Packaging

120

QC

Quality Control

QC4-100% Inspect kits for completeness

0.00

10-2-26 (40 Sp

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgf	Approval QC Inspector			
					;						
Part No):	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _				
	Resolution:		Disposition:	QA: N/C	Closed:		Date: _				

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
D.47F		Description of NC		Corrective Action Section B		Verification	Annroyal	Annuared
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
				70				

Work Order ID 55798



Page 2

February 1, 2010, 11:50:38 AM

Item ID:

D206-628-022BL

Accept



Setup Start

Stop



Revision ID:

Item Name:

Heli-Access-Step RH, Blue

Start Date: 2/01/10

Required Date: 2/08/10

Start Qty: 4.00 Reg'd Oty: 4.00 **Cust Item ID:**

Customer:

Draw

Reference:

Approvals:

Process Plan:

Date:

Tooling:

0.00

0.00

Set Up/

Run Hours

Date:

Start

Stop

Sequence ID/

Work Center ID

QC:

Date: SPC (Y/N):

Draw Number Rev.

Date:

Plan Code

Accept Qty

Run

Reject

Reject Insp. Number Stamp

130

Packaging

Packaging

Packaging

Operation

Description

Memo

Identify and pack for shipping as per PPP D206-628-022

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10-3-5

	D	ar	t.	A	ei	O.	S	p	a	C	е	L	td	
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W/O:			V	VORK ORDER CHAN	NGES			. H + 1	·	
DATE	STEP	PROC	EDURE C	HANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	_ Fault Ca	itegory:	NCF	R: Yes I	No DQA	٨:	Date:	
	R	esolution:	_ Disposit	tion:	QA:	N/C Clo	sed:		Date:	
NCR:	1	W	ORK OR	DER NON-CONFOR	MANCE	(NCR)			
DATE	STEP	Description of NC			Section B		Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Section		Chief Eng	QC Inspector
		,								
								:		
									,	

Picklist Print February 1, 2010 11:50:43 AM Work Order ID: 355798 D206-628-022BL Parent Item: Required Date: 2/08/10 Start Date: 2/01/10 Heli-Access-Step RH, Blue Parent Item Name: Start Qty: 4.00 Required Qty: 4.00 IPP RevF: add D2724-042 DD 09.11.17 verified by:ec Comments: Primary Last Route Unit of Qty on Remaining Qty Date Component Item ID/ Replacement Mfg/ Bin Status Issued Seq ID Hand Qty To Pick Issued Item Name Item Location Location Measure Item ID Purch CAN4-14A XY No Each 417.0000 16.0000 Purchased Loc Qty Loc Code Warehouse Location Main Warehouse ST 417 113359 417 MIB840 10-2-26 3/ 130.0000 32.0000 Each No Purchased M114/08 12X Warehouse Loc Qty Loc Code Location Main Warehouse ST 130 113121 6 124 124 113538 48.0000 Each 0.0000 No B 55774 Poplate Washer Each 0.0000 -D2724-042 No Manufactured

206L Step Assembly

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву		Date	Qty	Approval Chief Epg / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Y	es N	o DQ /	A :	_ Date: _	
	R	esolution:	Disposition	n:	_ QA: N/C	Clos	sed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (N	CR)				
DATE	STEP	Description of NC	Initial	Corrective Action Secti		ın &	Verific		Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng		ate	Section	on C	Chief Eng	QC Inspector
							:			
,										
										f

February 1, 2010 11:50:43 AM

Work Order ID: > 55798

Parent Item:

D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Comments:

IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Manufactured

No



Start Date: 2/01/10

Required Date: 2/08/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-7) KG		Manufactured	No			-	Each	98.0000	16.0000	0.2-26	, sf	
Mounting Lug				Warehou	se.	Loc O)tv	Loc Code	,	BS5773	عرفراط	(1./3/0)

Warehouse	Loc Qty	Loc Code	1)33/13/2/
Location			
Main Warehouse			
ST	98		
34125	2		
41597	36		
_43389	20		9
52330	40		
	f	113.0410 1.0526	0



18 @ 3.00 10mg

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	113.041	
38509	20.62	
43118	92.421	

W/O:			W	ORK ORDER CHANGE	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QO Inspector
			4.4.	1770 - 21 - 21 - 21 - 21 - 21 - 21 - 21 - 2		4.10			
					1				
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
	Re	solution:	Dispositio	n:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR	2)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
	0,2,	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector

February 1, 2010 11:50:43 AM

Work Order ID: > 55798

Parent Item:

D206-628-022BL

Parent Item Name:

Heli-Access-Step RH, Blue

Comments:

IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Manufactured



Start Date: 2/01/10

Required Date: 2/08/10

Start Qty: 4.00

Required Qty: 4.00

Component	Item ID
Item Name	
	2 .ft ··—
D3394-043	74

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location

No

Last Location

Route Seq ID

Loc Qty

53

3

50

45

45

Each

Unit of Measure

Each

Qty on Hand 98.0000

Loc Code

Remaining Qty Qty To Pick Issued

16.0000

Date Issued

Status

Lug Assembly

Purchased

No

Warehouse Location Main Warehouse ST44521 45365 Main Warehouse ST475

52331

111-2-26 40

<u>Warehouse</u>	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	3034		
102552	6		
104248	6		
110507	184		
111827	1838		
113422	1000		
15924	0		

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	,	
	Approval QC Inspector	
Part No: PAR #: Fault Category: NCR: Yes No DQA: Date:		
Resolution: Disposition: QA: N/C Closed: Date:		
NCR: WORK ORDER NON-CONFORMANCE (NCR)		
Section A Initial Action Description Sign & Section C Chief Eng. OCI	Approval QC Inspector	
Chief Eng Chief Eng Date		



5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	¿Qty ⟨ (-022	-Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	Х					D206-628-012	206 A/B STEP INSTALLATION RH
		Х				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
•			Х			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				Х		D206-628-031	407 STEP INSTALLATION LH
					Х	D206-628-032	407 STEP INSTALLATION RH
1:	m ap	۳),				D2721-041	STEP ASSEMBLY LH
	1	14.		- 9		D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2	n	·	4	4	D2731-3	MOUNTING LUG
2	2.	4 6	A			D2731-7	MOUNTING LUG
	8	8 /	8	.8	8 7		RUBBER CUSHION
2	2			4 、	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	-/mA			D3394-043.;	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	.4.	9 4997		4	4	AN4-13A	BOLT
4	4	_4	784	4	4 (AN4-14A	BOLT
4	4	8	√ 8 ≥	4	4 (-AN4-15A	BOLT
12	12	12 /	12	<u>,</u> 12	12	AN960JD416 ~	WASHER
12	12	12	12	12	12	MS21042L4 , /	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: **F**Date: 08.02.07

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W/O:	.		WC	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mg: *	Approval QG Inspector	
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No DO	QA:	Date: _		
				Disposition: QA						
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NO	R)				
DATE STEF	STED	Description of NC	Corrective Action Section B			Verification		Approval	Approval	
	Section A	Section A	Initial Chief Eng	 Action Description - Chief Eng 	Sigr Da	l& ∣ _{Sec}	ction C	Chief Eng	QC Inspector	
				•				:		
				•						
									A	